



NOTES:

1. ALL DIMENSIONS IN mm. TOLERANCES MUST BE MANUFACTURED IN ACCORDANCE WITH TOLERANCE TABLE BELOW.
2. CRITICAL DIMENSIONS ARE SHOWN ON THIS DRAWING. FOR COMPLETE PART DESCRIPTION, SEE 3D CAD FILE.
3. MATERIAL: BLACK ABS
4. TOOL DESIGN INCLUDING GATES, EJECTION PIN LOCATIONS, RUNNERS, COOLING CHANNELS, CAVITY ARRANGEMENTS MUST BE DISCUSSED WITH ENGINEERING DEPARTMENT.
5. MOULDS SHALL BE CONSTRUCTED AND PARTS MOULDED IN SUCH A MANNER AS TO PREVENT OR MINIMIZE FLASH, DISTORTION, SINK MARKS, WELD LINES, RESIDUAL TOOL MARKS AND BLEMISHES.
6. UNLESS OTHERWISE SPECIFIED, DRAFTS TO BE 3° MAXIMUM

POLISHED SURFACE

NOTE: ALL OTHER EXTERNAL SURFACES WILL HAVE M11 11020 TEXTURE

UNLESS OTHERWISE SPECIFIED DIM ARE IN MILLIMETERS INTERPRET DIM AND TOL PER ASME Y14.5-2009

GENERAL TOLERANCES	XX	XX	XX
LENGTH (mm)	±0.2	±0.1	±0.1
UNLESS OTHERWISE SPECIFIED	±0.25	±0.15	±0.1
3 - 15	±0.30	±0.20	±0.15
16 - 30	±0.35	±0.25	±0.20
31 - 60	±0.40	±0.30	±0.25
61 - 100	±0.45	±0.35	±0.30
101 - 300	±0.50	±0.40	±0.35
301 - 500	±0.60	±0.50	±0.45
501 - 1000	±0.70	±0.60	±0.55
ANGLE	±1°	±0.5°	±0.5°
RADIUS	±10%	±5%	±5%

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THIRD ANGLE PROJECTION

